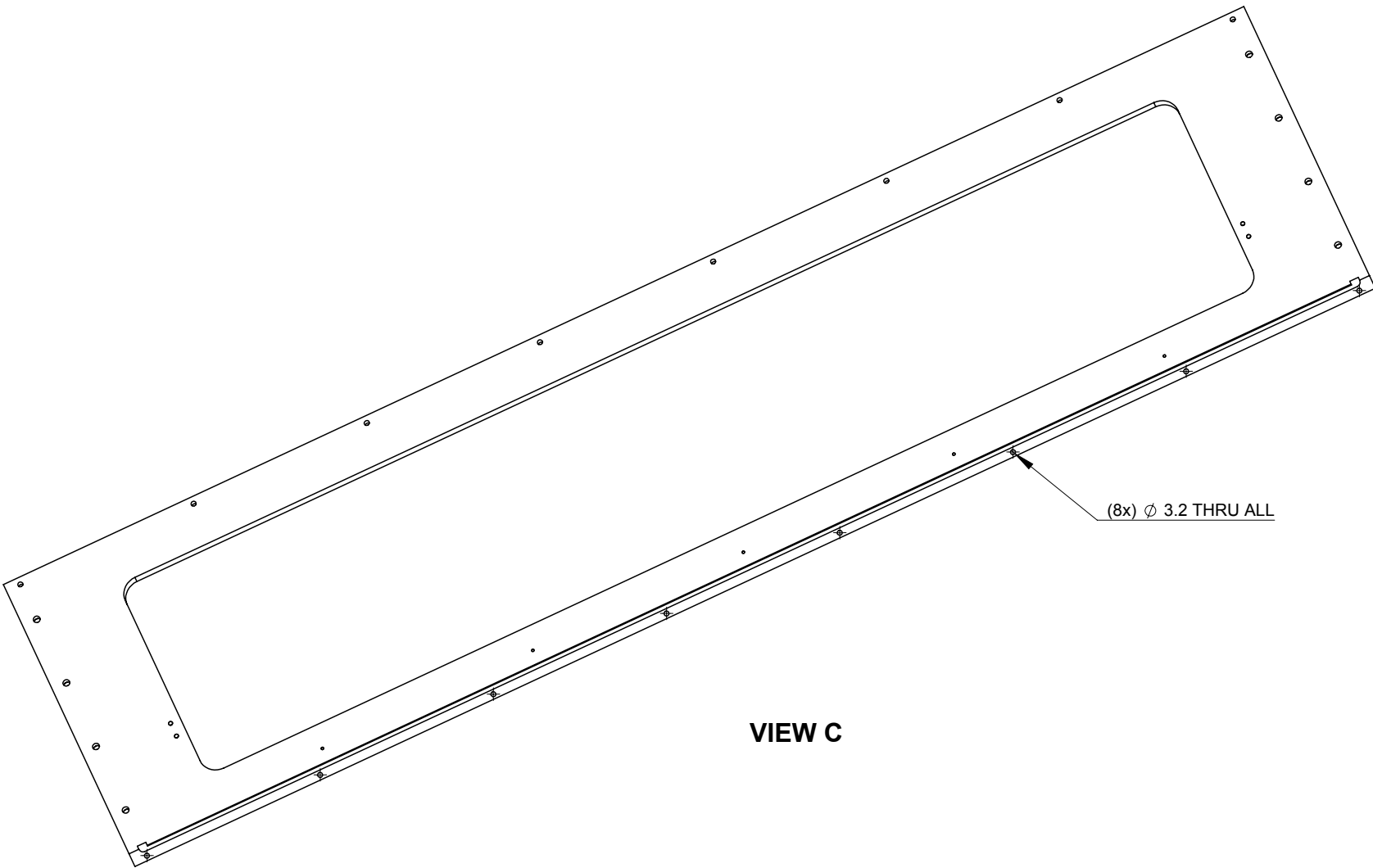
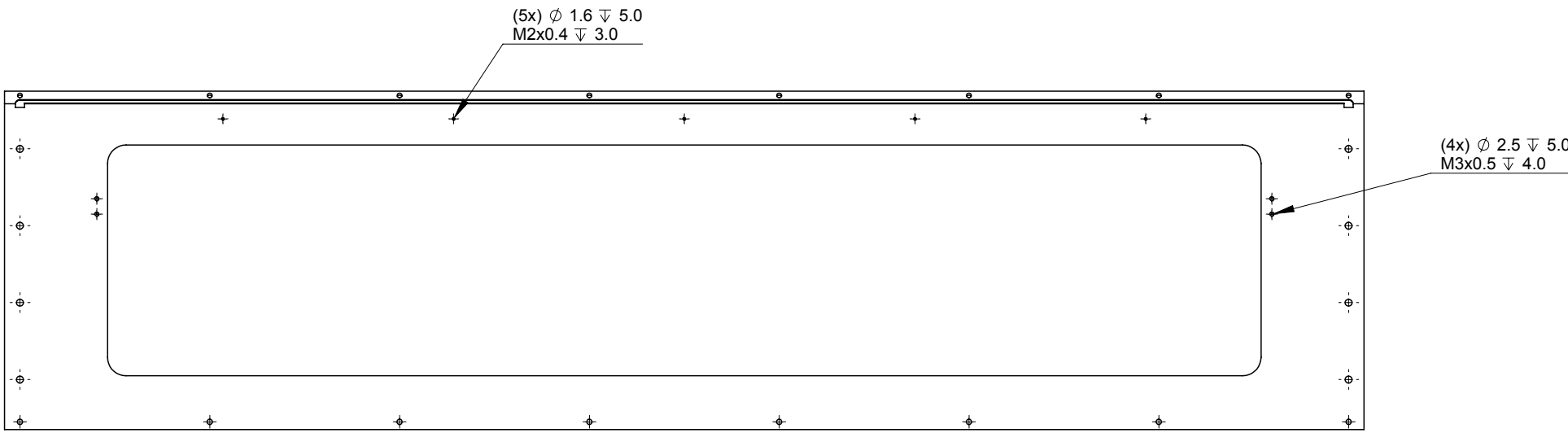
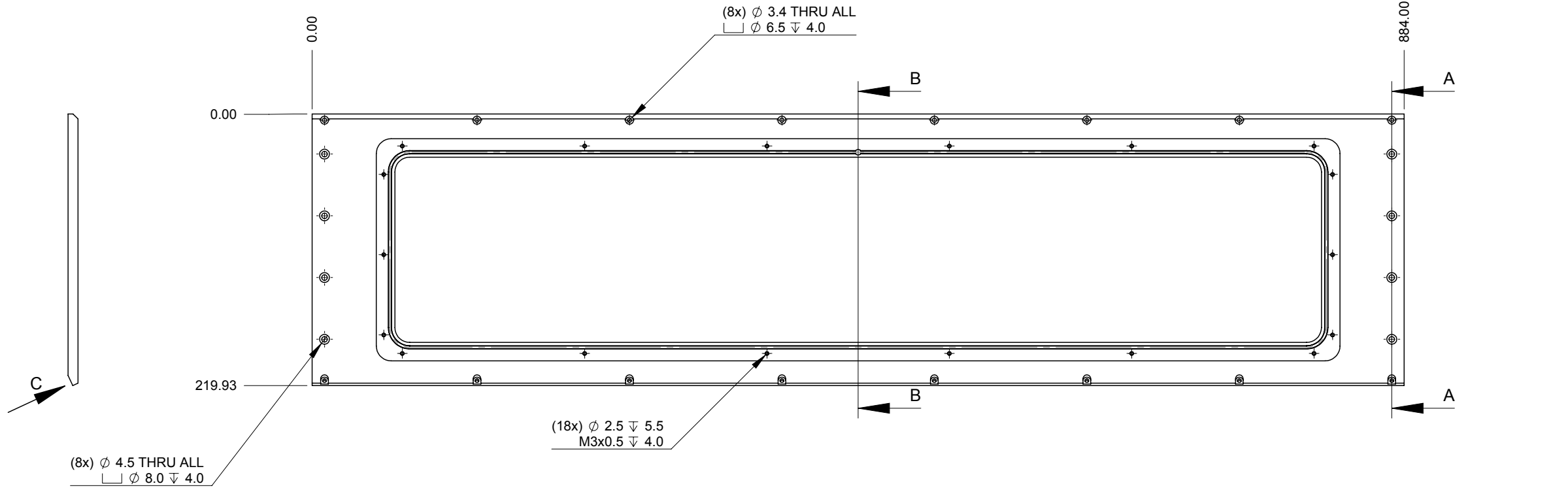
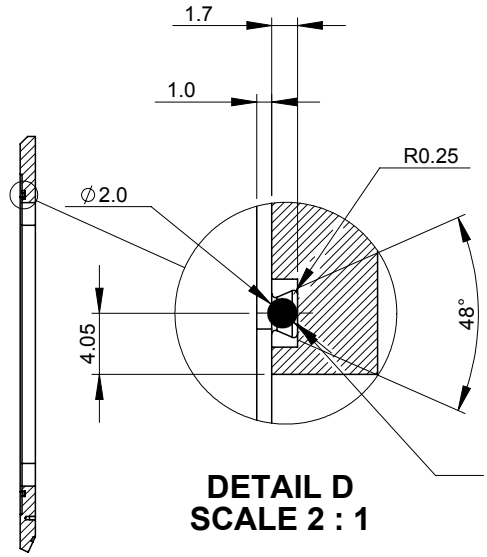


REVIEW	ZONE	DESCRIPTION	DRAWIN	RESPONSIBLE	DATE	SIGN
00		FIRST ISSUE	F.LOURENÇO	F.SANTORO	OCT/2014	



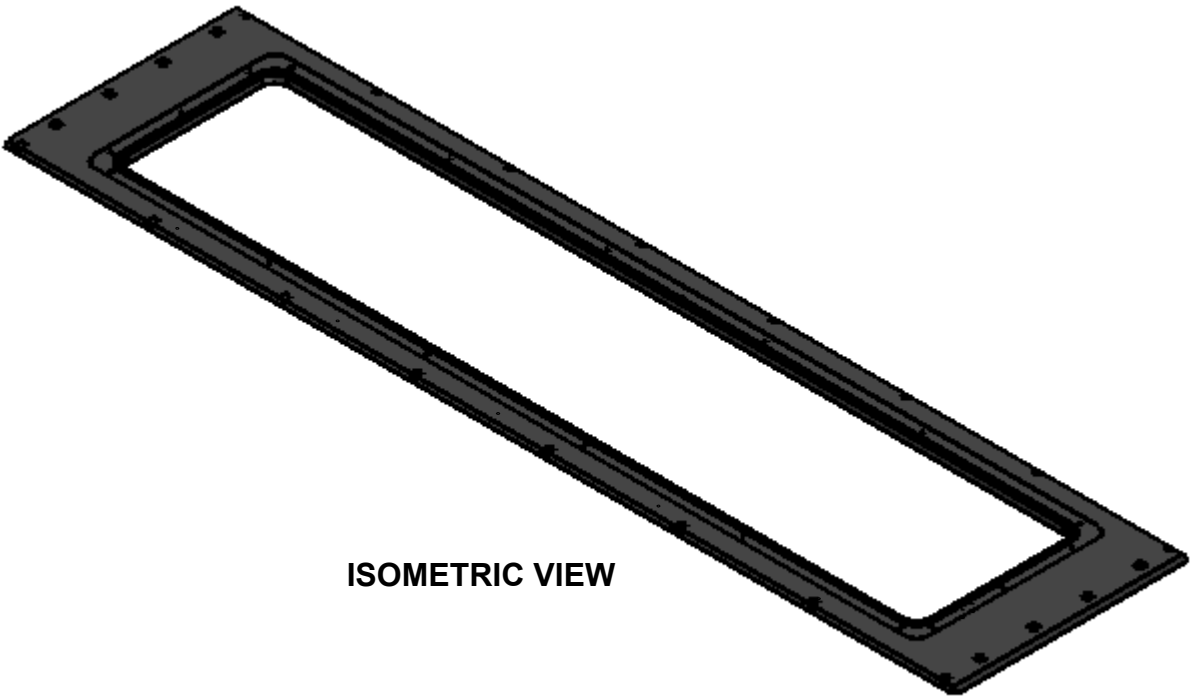
SECTION A-A



SECTION B-B

DETAIL D
SCALE 2 : 1

REFER TO 3D-CAD MODEL FOR COUNTORING OF O-RING GROOVE.
- GROOVE FOR MCMASTER-CAR 9679K12 O-RING SEAL 2mm (SOFT BUNA-N) AS SHOWN.
- BOTTOM SURFACE POLISHED TO 0.4 μ m.
- OTHER SURFACES POLISHED TO 0.8 μ m.



ISOMETRIC VIEW

- NOTES:**
- THIS PART TO BE FABRICATED USING CNC MACHINING TECHNIQUES.
 - REFER TO THE SOLID MODEL PART FILE FOR GEOMETRY AND HOLE LOCATIONS.
 - REFER TO THIS DRAWING FOR HOLE CALLOUTS, SURFACE FINISHES, PROCESSES AND TOLERANCES.
 - DIMENSIONS NOT SHOWN SHALL BE TAKEN FROM THE 3D SOLID MODEL.
 - GEOMETRIC TOLERANCES:
- ALL SURFACES ARE ASSUMED TO HAVE A PROFILE TOLERANCE OF $\sqrt{0.13}$ UNLESS OTHERWISE SPECIFIED ON DRAWING FACE.
 - LOCATING DIMENSIONS OF FEATURES HAVING GEOMETRIC TOLERANCES INDICATED ARE ASSUMED TO BE BASIC.
 - HOLE FEATURES WITH NO POSITIONAL TOLERANCE INDICATED SHALL HAVE A POSITIONAL TOLERANCE OF $\sqrt{0.13}$ WITH RESPECT TO DATUMS IMPLIED BY PART GEOMETRY. RESPECT TO DATUMS IMPLIED BY PART GEOMETRY.

ASTRO		SYSTEM/SUB-SYSTEM: OAJ T250		SIZE: A2	
TOLERANCES UNLESS OTHERWISE NOTED: DIN 7168-1/R		JPCam		SCALE: 1:4	
NOTES: UNLESS OTHERWISE NOTED 1. DIMENSION LIMITS AFTER PLATING 2. DIMENSIONS ARE IN MILLIMETERS (mm) 3. REMOVE AL BURRS AND SHARP EDGES		MATERIAL/SIZE: AL 6061-T6 PLATE 3/8" x 240 x 900mm		TITLE: FSU STRUCTURAL SUPPORT COVER FRAME 3	
CHECKED: F.SANTORO		SIGN: DATE: OCT/2014		DRAWING NO: JPC-500-DWG-0215-rev1.0	
DESIGNED: F.SANTORO		OCT/2014		NEXT ASSY: JPC-500-DWG-0201-rev1.0	
DRAWIN: F.LOURENÇO		OCT/2014		MEDIA FILE: JPC-500-DWG-0215	
REVIEWS: 00		QTY.: 01		DENSITY: 2700	
				MASS: 1.59kg	
				SHEET: 01/01	