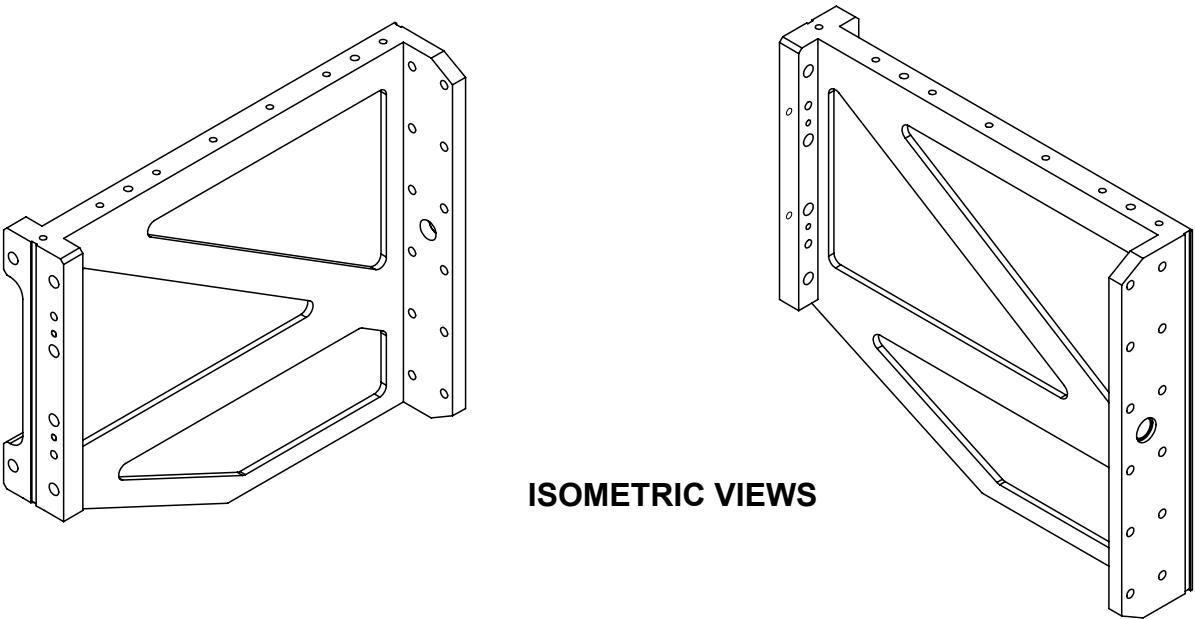
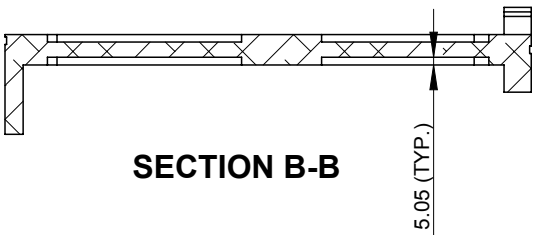
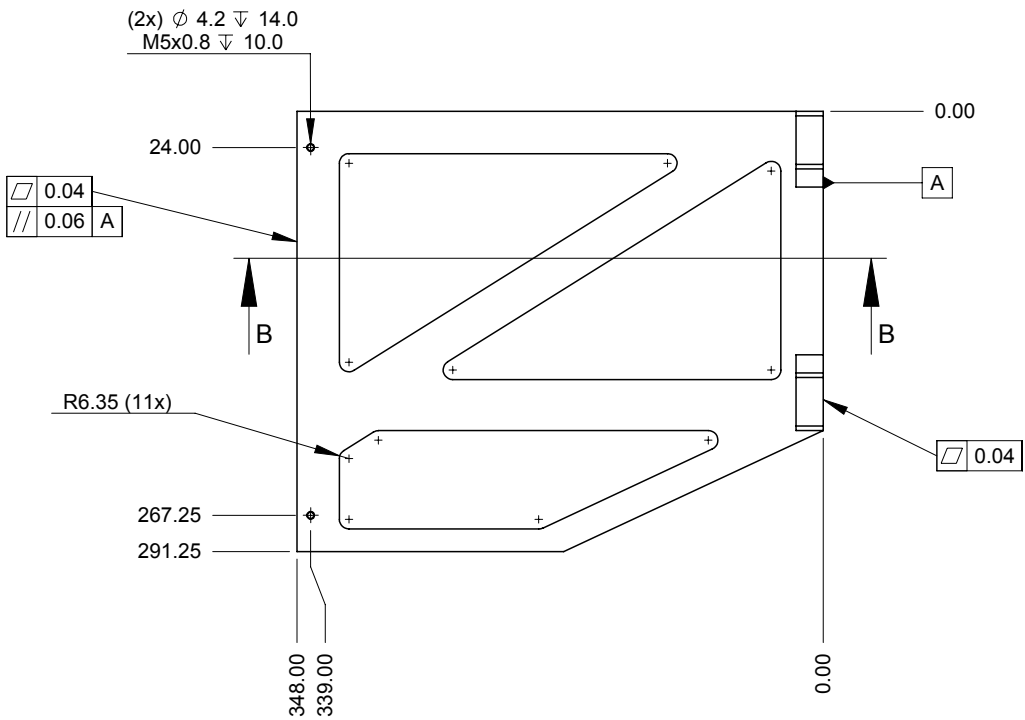
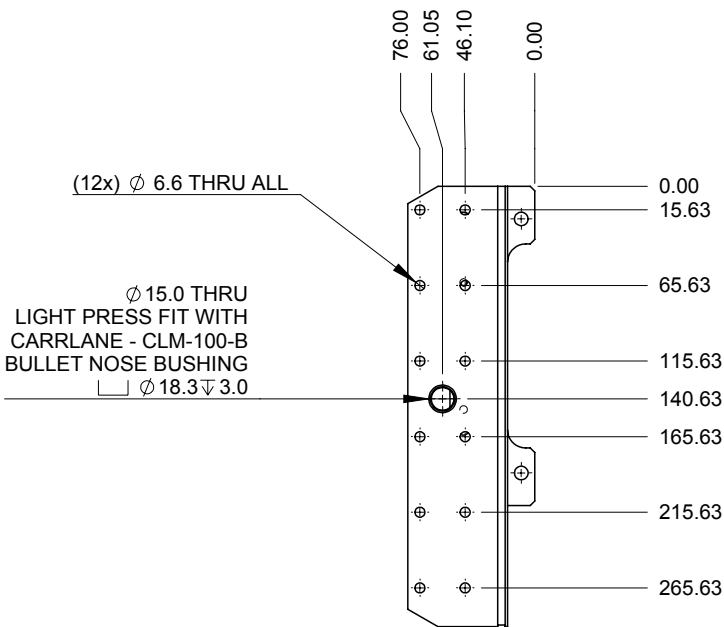
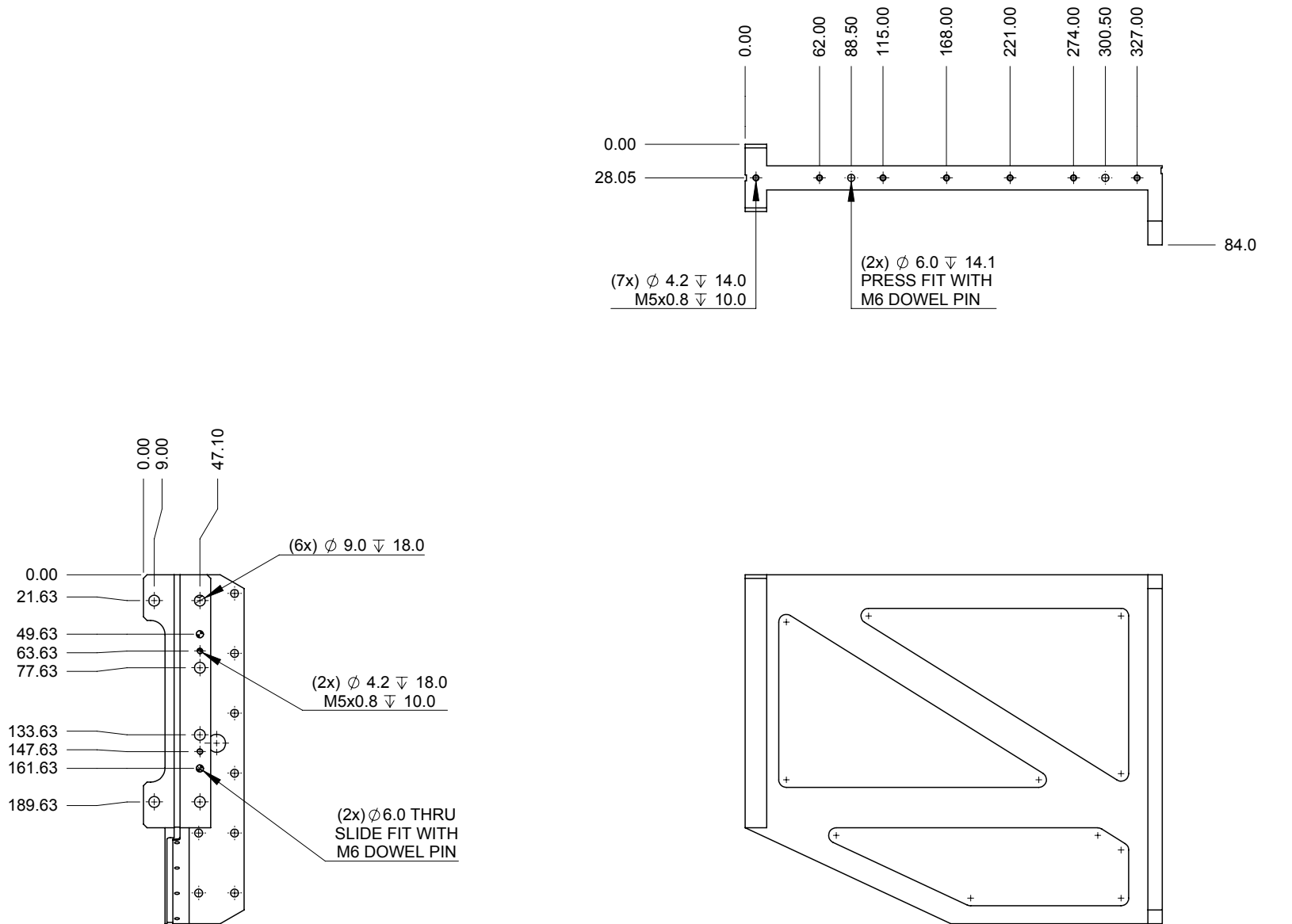


REVIEW	ZONE	DESCRIPTION	DRAWIN	RESPONSIBLE	DATE	SIGN
00		FIRST ISSUE	F.LOURENÇO	F.SANTORO	MAR/2014	



ISOMETRIC VIEWS

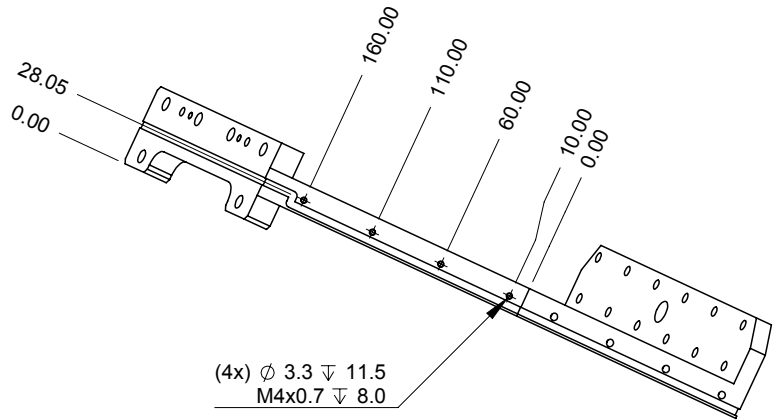


SECTION B-B


NOTES:

- THIS PART TO BE FABRICATED USING CNC MACHINING TECHNIQUES.
- REFER TO THE SOLID MODEL PART FILE FOR GEOMETRY AND HOLE LOCATIONS.
- REFER TO THIS DRAWING FOR HOLE CALLOUTS, SURFACE FINISHES, PROCESSES AND TOLERANCES.
- DIMENSIONS NOT SHOWN SHALL BE TAKEN FROM THE 3D SOLID MODEL.
- GEOMETRIC TOLERANCES:

- ALL SURFACES ARE ASSUMED TO HAVE A PROFILE TOLERANCE OF $\square 0.13$ UNLESS OTHERWISE SPECIFIED ON DRAWING FACE.
- LOCATING DIMENSIONS OF FEATURES HAVING GEOMETRIC TOLERANCES INDICATED ARE ASSUMED TO BE BASIC.
- HOLE FEATURES WITH NO POSITIONAL TOLERANCE INDICATED SHALL HAVE A POSITIONAL TOLERANCE OF $\oplus \varnothing 0.13 \text{ (M)}$ WITH RESPECT TO DATUMS IMPLIED BY PART GEOMETRY. RESPECT TO DATUMS IMPLIED BY PART GEOMETRY.



VIEW C

ASTRO										SYSTEM/SUB-SYSTEM:										OAJ T250																				SIZE:										A2																																																											
																				JPCam																				DIMENSIONS:										mm										SCALE:										1:5																																							
TOLERANCES UNLESS OTHERWISE NOTED: DIN 7168-1-R																														MATERIAL/SIZE: AL 6061-T6 PLATE 4" x 320 x 370mm										TITLE: NEWPORT - M-IMS100V FRAME SUPPORT 2																																																																					
NOTES: UNLESS OTHERWISE NOTED																																																																																																													
1. DIMENSION LIMITS AFTER PLATING 2. DIMENSIONS ARE IN MILLIMETERS (mm) 3. REMOVE AL BURRS AND SHARP EDGES																																																																																																													
CHECKED					F.SANTORO					SIGN					OCT/2014					SURFACE RUGHNESS:										3.2										DRAWING NO.										JPC-500-DWG-0204-rev1.0																																																											
DESIGNED					F.SANTORO					OCT/2014					PLATING:										BLACK HARD ANODIZING										NEXT ASSY:										JPC-500-DWG-0201-rev1.0																																																																
DRAWIN					F.SANTORO					OCT/2014					HEAT TREATMENT:										N/A																																																																																				
REVIEWS					00																																								QTY:					01					DENSITY:					2700					[kg/m ³]					MASS:					4.4kg					MEDIA FILE:					JPC-500-DWG-0204															SHEET:					01/01				