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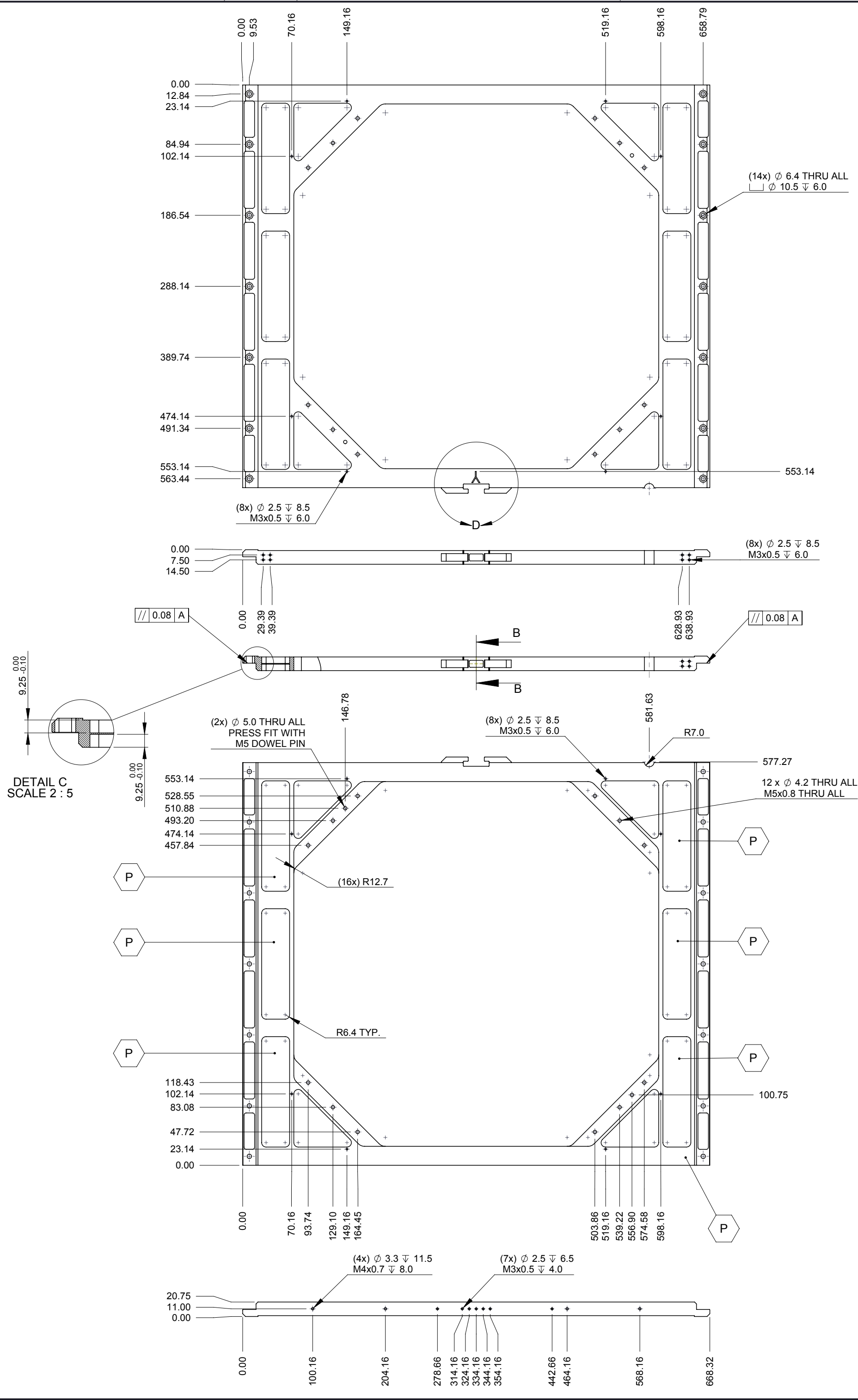
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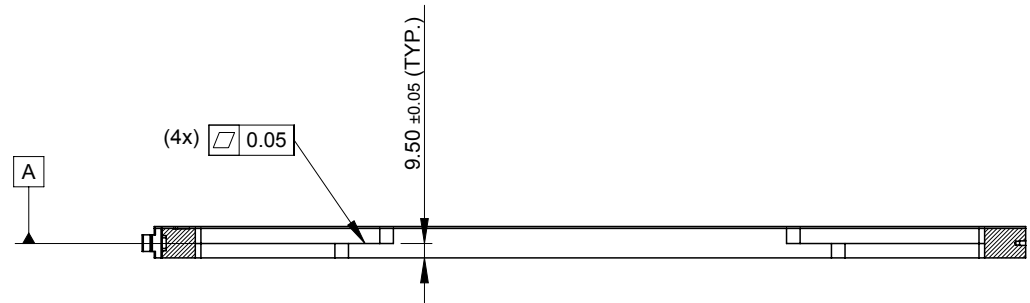
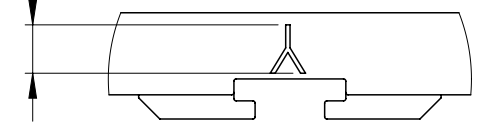
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REVIEW	ZONE	DESCRIPTION	DRAWIN	RESPONSIBLE	DATE	SIGN
00		FIRST ISSUE	F.LOURENÇO	F.SANTORO	OCT/2014	
2.0		ADDED 4x MOUNTING HOLES, 2x DECIMALS	F.SANTORO	F.SANTORO	MAR/2015	

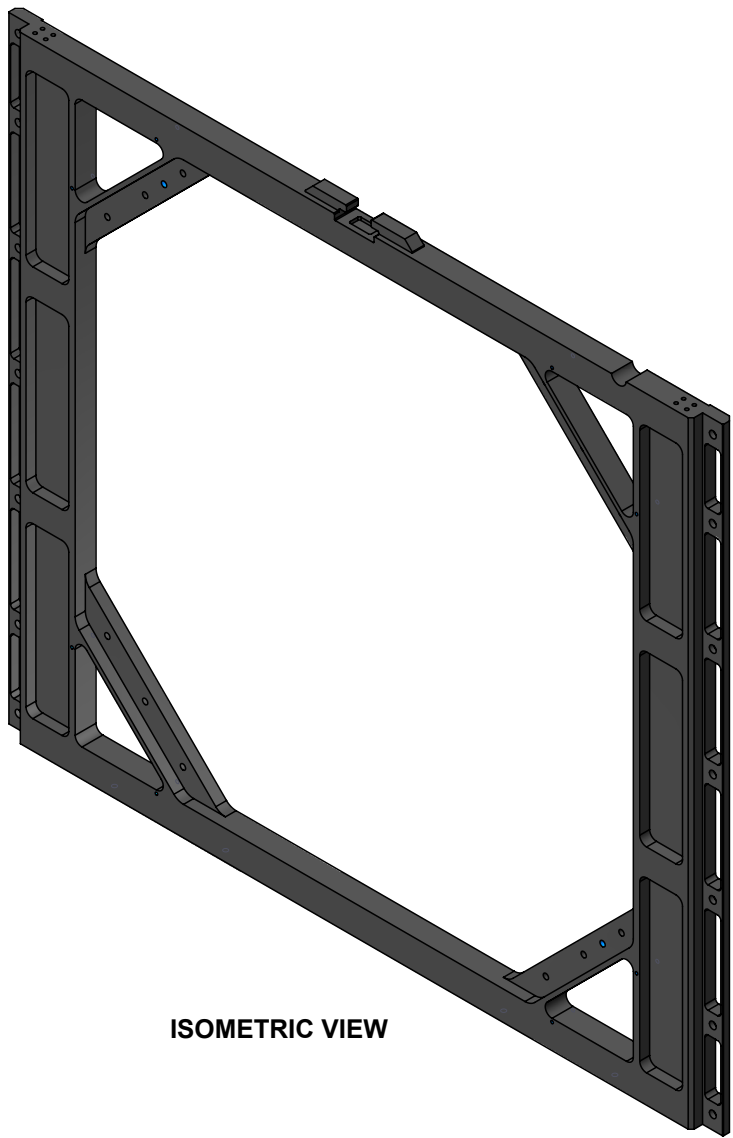
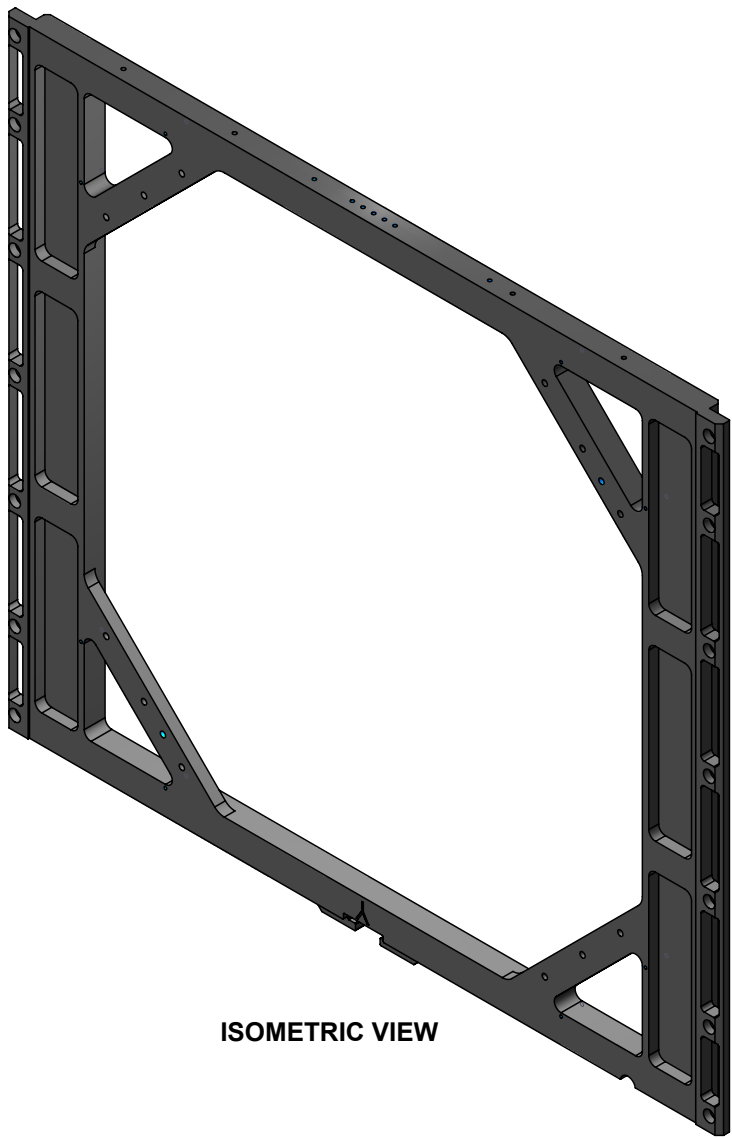


NOTE: - ENGRAVE WITH 16.0 ± 0.25mm LETTERS IN APPROXIMATE LOCATION AS SHOWN.  
- FILL RECESS WITH WHITE PAINT.



#### NOTES:

- THIS PART TO BE FABRICATED USING CNC MACHINING TECHNIQUES. USE WIRE-EDM FOR MAJOR CUTS TO REDUCE BUILD UP STRESSES. LET THE PART REST BETWEEN MILLING MACHINE CUTS.
- REFER TO THE SOLID MODEL PART FILE FOR GEOMETRY AND HOLE LOCATIONS.
- REFER TO THIS DRAWING FOR HOLE CALLOUTS, SURFACE FINISHES, PROCESSES AND TOLERANCES.
- DIMENSIONS NOT SHOWN SHALL BE TAKEN FROM THE 3D SOLID MODEL.
- GEOMETRIC TOLERANCES:
  - ALL SURFACES ARE ASSUMED TO HAVE A PROFILE TOLERANCE OF  $\sqrt{0.13}$  UNLESS OTHERWISE SPECIFIED ON DRAWING FACE.
  - LOCATING DIMENSIONS OF FEATURES HAVING GEOMETRIC TOLERANCES INDICATED ARE ASSUMED TO BE BASIC.
  - HOLE FEATURES WITH NO POSITIONAL TOLERANCE INDICATED SHALL HAVE A POSITIONAL TOLERANCE OF  $\sqrt{0.13M}$  WITH RESPECT TO DATUMS IMPLIED BY PART GEOMETRY. RESPECT TO DATUMS IMPLIED BY PART GEOMETRY.
- PAINT ALL SURFACES MARKED "P" WITH LORD ADHESIVES AEROGLAZE® Z306 ABSORPTIVE POLYURETHANE (FLAT BLACK). AFTER PAINTING, REMOVE MASKING TAPE IF APPLICABLE AND LET CURE AT ROOM TEMPERATURE FOR 24 HOURS.
- PRIOR TO MASKING, CLEAN ALL GREASE, OIL, AND DEBRIS FROM ALL SURFACES INCLUDING THREADED HOLES. WASHING WITH SOAP AND WATER FOLLOWED BY SOLVENT SUCH AS ACETONE OR ETHANOL IS RECOMMENDED.
- MASK OR PLUG ALL THREADED HOLES, CLEARANCE HOLES FOR FASTENERS AND COUNTERBORES PRIOR TO PAINTING. THESE SURFACES TO REMAIN UNPAINTED. MASK OTHER SURFACES AS INDICATED ON DRAWING.



<div>ASTRO</div>					SYSTEM/SUB-SYSTEM:					OAJ T250					<div><div><div><div></div></div><div></div></div><div></div></div>		SIZE:		A2						
TOLERANCES UNLESS OTHERWISE NOTED: DIN 7168-4/R					JPCam					DIMENSIONS:					mm		SCALE:		1:5						
<div>NOTES: UNLESS OTHERWISE NOTED</div> <div>1. DIMENSION LIMITS AFTER PLATING</div> <div>2. DIMENSIONS ARE IN MILLIMETERS (mm)</div> <div>3. REMOVE AL BURRS AND SHARP EDGES</div>					<div>MATERIAL/SIZE:</div> <div>AL 7075-T6</div> <div>PLATE 7/8" x 700 x 600mm</div>					<div>TITLE:</div> <div>FILTER TRAY SUPPORT STRUT</div>															
CHECKED		F. SANTORO		SIGN		DATE		OCT/2014		<div>SURFACE RUGHNESS:</div> <div>3.2</div>					<div>DRAWING NO.</div> <div>JPC-500-DWG-0331-rev2.0</div>										
DESIGNED		F. SANTORO				OCT/2014		<div>PLATING:</div> <div>BLACK ANODIZE</div>					<div>NEXT ASSY:</div> <div>JPC-500-DWG-0330-rev1.0</div>												
DRAWN		F. LOURENÇO				OCT/2014		<div>HEAT TREATMENT:</div> <div>N/A</div>					<div>MEDIA FILE:</div> <div>JPC-500-DWG-0331</div>												
REVIEWS		00								QTY.:		8		DENSITY:		2810		MASS:		3.7kg		SHEET:		01/01	

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